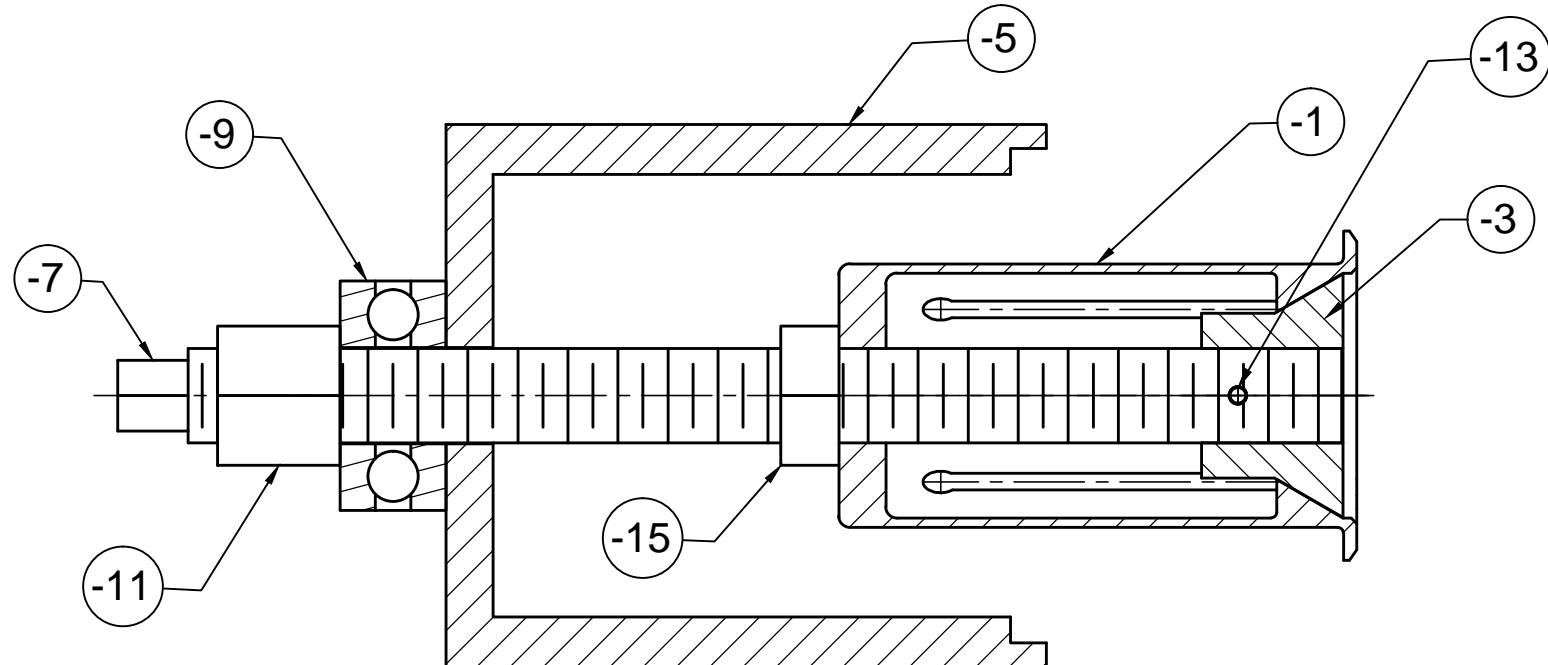


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	CHANGED -5 DEPTH (+.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.	7-5-06	
2	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.	1/12/10	RJC RW

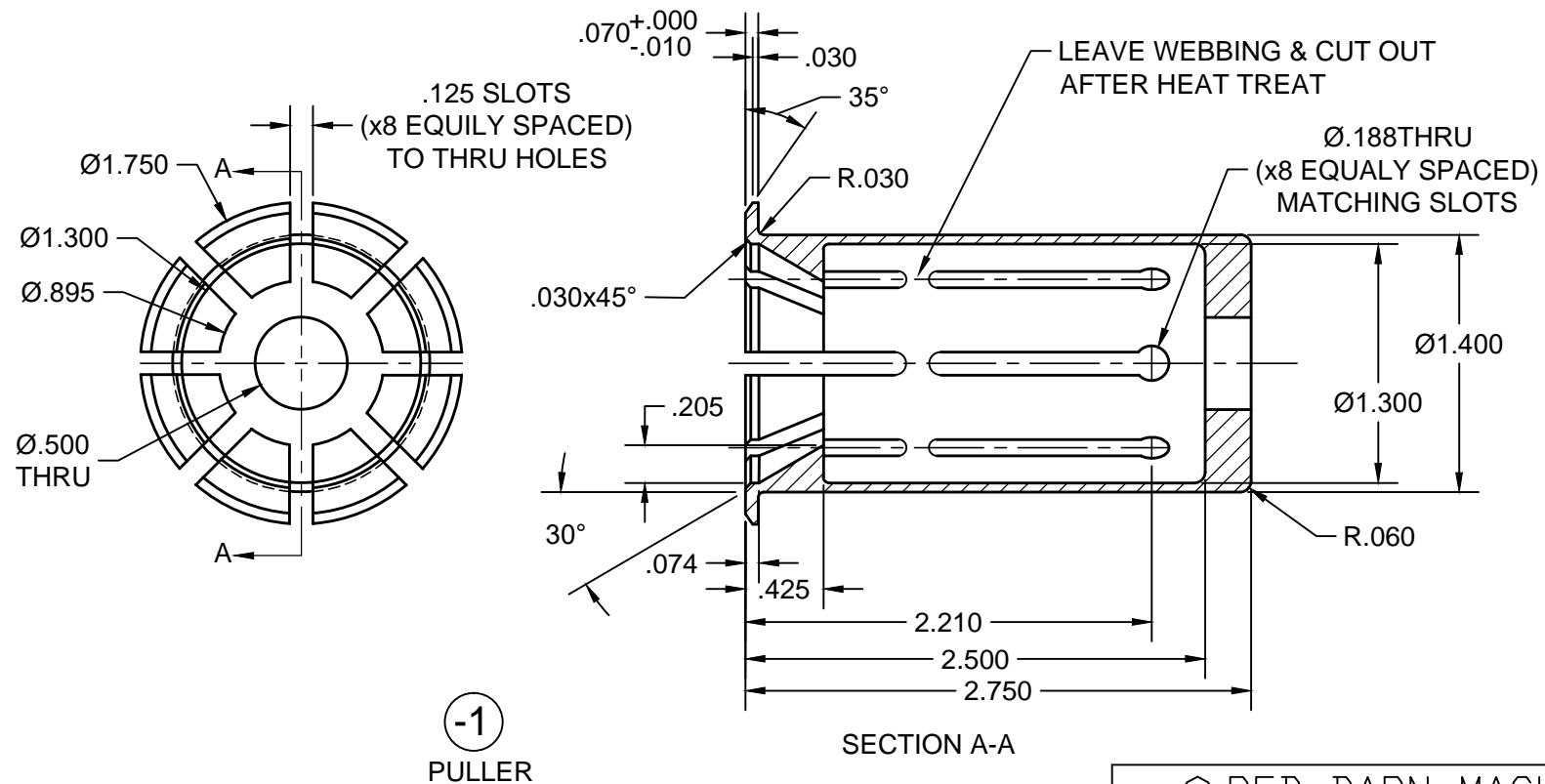


ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	PULLER	H-13 RND. BAR	Ø1-3/4 x 3-1/8	2
			-3	1	WEDGE	4140 RND. BAR	Ø1-3/8 x 1	3
			-5	1	CUP	1018 RND. BAR	Ø3 x 3-1/4	4
			-7	1	SCREW	ALL THREAD	Ø1/2-20 UNF x 6-1/2	4
		B/O	-9	1	BALL THRUST BEARING		Ø1/2 I.D. D1 SERIES	1
		B/O	-11	1	HI-NUT	GRADE 5	Ø1/2-20 UNF	1
			-13	1	ROLL PIN		Ø.093 x 1-1/2 REQUIRES MODIFICATION	3
		B/O	-15	1	JAM NUT		Ø1/2-20 UNF	1
			ASSY #					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY:
	PERRITT
TOLERANCES ON:	APPROVED
DECIMALS .XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
BELL 206	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	3-25-06
SHEET	1 of 4

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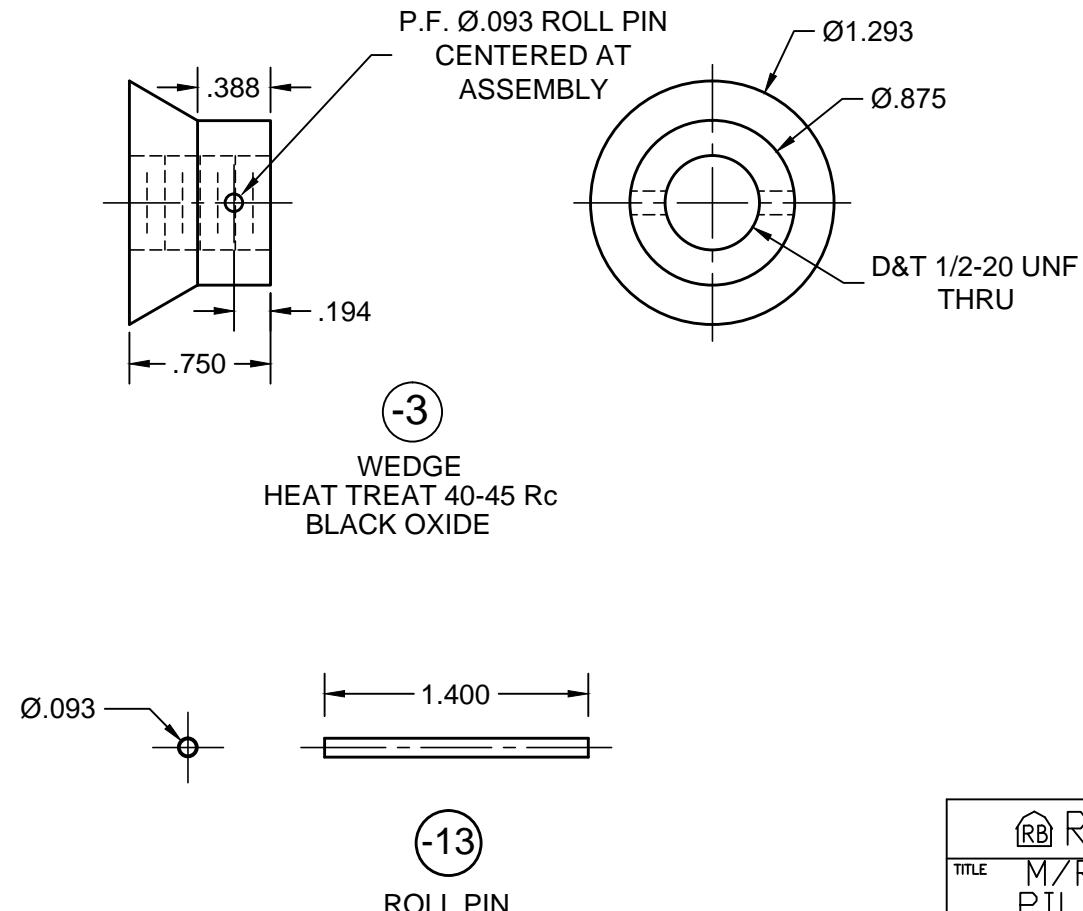
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.	1/12/10	RJC	RW



 RED BARN MACHINE		
TITLE	M/R TRUNION BEARING PILLOW BLOCK PULLER	
DWG NO.	RBT18573-1	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $.XXX \pm .005$ FRACTIONS $\pm 1/32$ $XX \pm .01$ ANGLES $\pm .5^\circ$ X		DRAWN BY: PERRITT APPROVED HEAT TREAT 40-45 RC FINISH SPEC BLACK OXIDE USED ON MODEL BELL 206
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 3-25-06 SHEET 2 of 4

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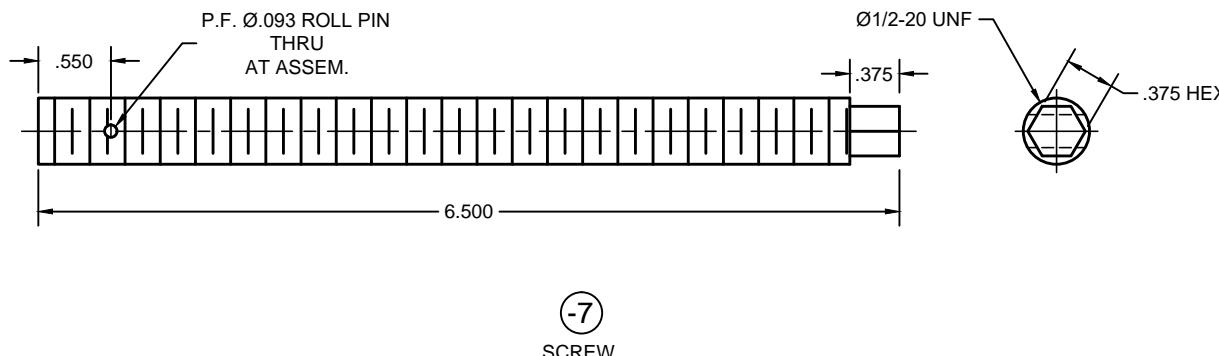
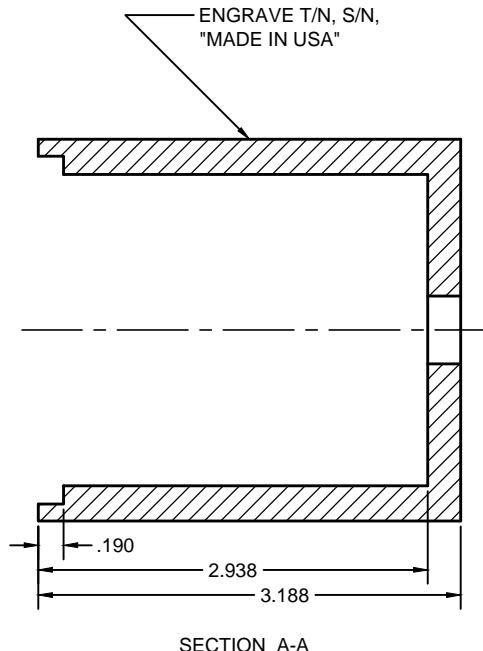
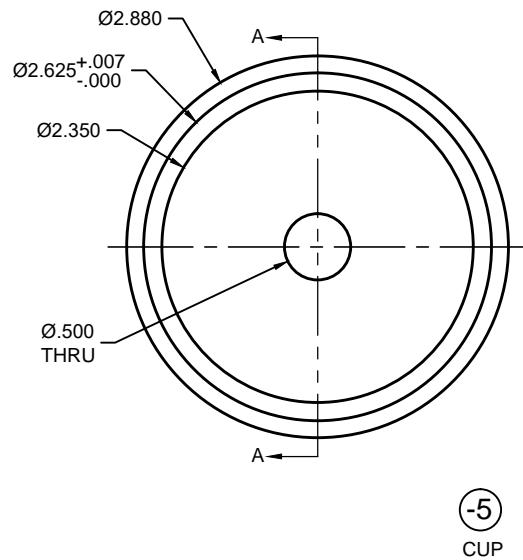
REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CHANGED -5 DEPTH (.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.		7-5-06		



RB RED BARN MACHINE	
TITLE M/R TRUNION BEARING PILLOW BLOCK PULLER	
DWG NO. R-BT18573-3 & -13	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED
FRACTIONS ± 1/32 ANGLES ± .5°	HEAT TREAT SEE PART
	FINISH SPEC SEE PART
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206
SCALE NTS	DATE 3-25-06
	SHEET 3 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CHANGED -5 DEPTH (.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.		7-5-06		
2		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.		1/12/10	RJC	RW



RB RED BARN MACHINE TITLE M/R TRUNION BEARING PILLOW BLOCK PULLER		REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED
TOLERANCES ON: DECIMALS .XXX \pm .005		HEAT TREAT
.XX \pm .01		FINISH SPEC BLACK OXIDE
.X \pm .1		USED ON MODEL BELL 206
1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 3-25-06
		SHEET 4 of 4